

Engineering

Up to four sets of sealed engineering drawings and calculations are available for \$800. Up to four sets of shop drawings are available for \$200. Price is for each size and model.

Design Loads

Most shelters are designed for a minimum 20# snow loads, 90 mph wind loads, and zone 2 seismic using the IBC codes. Call for loads in excess of above. Heavy load designs could change shelter pricing.

Frame Paint - 2 choices

Standard steel and aluminum frames are shipped with a factory applied 1) ANTI-GRAFFITI glossy, super durable polyester TGIC powder coated finish OR 2) Matte low gloss, super durable polyester TGIC powder coated finish. Both cured at 400 degrees. All steel is shot blasted and cleaned with iron phosphates wash and an acid rinse/sealer. Touch up may be needed after assembly.

Roofing

Prices include your choice of aluminum or galvalume structural roof panels. Available with a baked-on polyester finish, the panels snap together for easy installation and a water tight, all weather seam.

Optional roofing available for an additional cost

• Add 5% for 8" wide aluminum flush mount roof panels

• Call for quote on 18" wide standing seam roof panel in Galvalume® with a Cool roof finish

• Call for quote on tongue and groove roofs in cedar or pine, cover with traditional roof materials.

• Sandwich panel roofs are available with a polystyrene core, and .032 aluminum on both sides. These need not be covered with any other roof material.

Aluminum Railing

All rails, posts and pickets are maintenance free aluminum. Available in standard powder coated colors, railing meets OSHA, ADA, and BOCA safety criteria.

Ramadas, Shelters, Pavilions and More! January 2016 Price List

Price Quotations

Our quotations are for immediate acceptance and are subject without notice to changing market conditions. Clerical errors are subject to correction.

Freight

Freight is not included in the price. Shipped FOB Salem IL. Freight cost is added to invoice. Freight quotes can be provided.

Custom Sizes

Call us with your requirements and our engineers will work with you to create the shelter size you need.

ATTENTION: Party to be receiving the shelter:

- Follow standard shipping & receiving procedures.
- Count & check all packages against packing slip/shipping papers. If short, you should initiate a claim with the carrier immediately. Call us for quick shipment of replacements parts.
- Note any shortage or damage with the truck driver on the delivery receipt.
- Have adequate personnel on hand for unloading.*
- Note: A forklift would aid in unloading skidded items. Not available? The plastic on the skid can be removed for hand unloading of items.
- * Failure to have adequate personnel for unloading is likely to incur additional charges from freight carrier for which you will be responsible.

• The freight carrier will call receiving party to schedule an appointment. Changes may incur additional charges to be paid by the receiving party. If unreasonable delays in delivery are requested, storage fees may be imposed.

Order Anytime

We are open from 8:00-5:00, Monday through Friday. We are in Central Standard and Central Daylight time zones. The office is closed on Saturday and Sundays. After hours, we have voice mail, fax machines and e-mail for orders and messages.

Fax: 618-548-2890

E-mail: sales@americana.com

Hip Roof	Gabl	e Roof	G	azebo	S	mall	Struc	tures	S	unsha	des	Walk	c & Enti	ry Cov	vers	Sta	diums
HIP ROOF S	ΓRU	CTURE	ES														
Navajo, tubular Navajo, tubular double tier with railing and louvered cupola																	
Nav	ajo						Navajo	, Tubular	priced w	vith Cupo	la						
	-						-	(Choose Sty	/le			Add Per Bay			Add Per Ba	ay
		C Cha	nnel	Tubu	ılar	Cupola	Open	Louvered	Cup	ola w/Decor	Rail		12" Top Rail		42	" Bottom	Rail
Size	posts	Standar		Standar		Size	Cupola	Cupola	Standard	Classic	Circle	Standard	Classic				Circle
12' x 12'		930 lbs	\$8,175	1460 lbs	\$9,547		\$11,944	na	na	na	na	\$575	\$692	\$1,173	\$1,051	\$1,280	\$1,663
16' x 16'	4	1410 lbs	\$9,453	1980 lbs	\$11,483			\$14,121	. ,	\$14,304	\$14,598	\$806	\$969	\$1,642	\$1,421	\$1,742	\$2,278
20' x 20'	4	1450 lbs	\$12,455	2500 lbs	\$14,469			\$17,107		\$17,290		\$1,036	\$1,245	\$2,111	\$1,791	\$2,203	\$2,893
24' x 24'	4	1700 lbs	\$15,178	2700 lbs	\$17,472			\$20,110	\$20,222	\$20,293	\$20,587	\$1,266	\$1,522	\$2,581	\$2,285	\$2,790	\$3,633
30' x 30' 40' x 40'			N/A N/A	3650 lbs 8700 lbs	\$26,788 \$46,264			\$29,426 \$48,902	\$29,538 \$49,014	\$29,609 \$49,085		\$1,611 \$2,186	\$1,938 \$2,629	\$3,284 \$4,457	\$2,841 \$3,765	\$3,482 \$4,637	\$4,555 \$6,094
40 X 40	0		N/A	0100 105	ψ 1 0,204	4	ψ 1 0,001	ψ 1 0,302	ψ 1 0,014	ψ+9,000	ψ+3,578	ψ2,100	ψ2,023	ψτ,τυ/	ψ0,700	ψ 1 ,007	ψ0,034
			Navajo				Dou	ble Tier N	avajo with	Cupola							

				Navajo				Doul	ole Tier N	avajo with	Cupola							
Mah		T	lan	Double Tier	r				(Choose Sty	le			Add Per Bay			Add Per Ba	ay
Moh	ave	Tubu	lar				Cupola	Open	Louvered	Cup	ola w/Decor	Rail		12" Top Rail		42	" Bottom	Rail
Size	posts	Standard Unit	t	Size	posts	Tubular	Size	Cupola	Cupola	Standard	Classic	Circle	Standard	Classic	Circle	Standard	Classic	Circle
12' x 12'	4	1460 lbs	\$8,401	16' x 16'	4	\$18,043	2'	\$20,440	-	na	na	na	\$806	\$969	\$1,642	\$1,421	\$1,742	\$2,278
16' x 16'	4	1980 lbs	\$10,105	20' x 20'	4	\$22,671	2'	\$25,068	na	na	na	na	\$1,036	\$1,245	\$2,111	\$1,791	\$2,203	\$2,893
	-		. ,	24' x 24'	4	\$27,187	4'	\$29,584	\$29,825	\$29,937	\$30,008	\$30,302	\$1,266	\$1,522	\$2,581	\$2,285	\$2,790	\$3,633
20' x 20'	4	2500 lbs	\$12,733	30' x 30'	4	\$39,201	4'	\$41,598	\$41,839	\$41,951	\$42,022	\$42,316	\$1,611	\$1,938	\$3,284	\$2,841	\$3,482	\$4,555
24' x 24	4	2700 lbs	\$15,375	40' x 40'	8	\$62,825	4'	\$65,222	\$65,463	\$65,575	\$65,646	\$65,940	\$2,186	\$2,629	\$4,457	\$3,765	\$4,637	\$6,094

* To price décor rail on dbl tier riser, use the 12" top rail bay price and multiply by .677 (2/3)

Navajo extended

											Dutch Hip		
Size	posts	C Chan	nel	Tu	bular	Size	posts	C Ch	annel	Tubular	Roof Line	Add for optional	cupola
8' x 14'	4	600 lbs	\$8,251	800 lbs	\$ 9,595	24' x 30'	6	2350 lbs	\$18,615	\$21,645	na	4' open style	\$2,397
12' x 16'	4	950 lbs	\$9,396	1250 lbs	\$ 10,925	24' x 48'	8	3600 lbs	\$25,380	\$29,712	na	4' with louvers	\$2,648
12' x 24'	4	1350 lbs	\$12,116	1900 lbs	\$ 14,088	24' x 60'	8	4400 lbs	\$31,723	\$37,141	na	4' with standard railing	\$2,764
16' x 20'	4	1600 lbs	\$11,985	2100 lbs	\$ 13,935	24' x 72'	10	5300 lbs	\$37,556	\$42,785	na	4' with classic railing	\$2,838
16' x 32'	6	2400 lbs	\$13,940	3400 lbs	\$ 16,185	24' x 96'	12	6800 lbs	\$50,059	\$57,047	na	4' with circle railing	\$3,143
18' x 20'	4	1300 lbs	\$12,510	2500 lbs	\$ 14,547	24' x 120'	14		N/A	\$80,223	na	4' with diamond railing	\$3,143
18' x 44'	6	2700 lbs	\$23,537	4000 lbs	\$ 27,369	30' x 50'	6		N/A	\$51,263	\$58,952		
20' x 30'	6	2100 lbs	\$15,939	3000 lbs	\$ 18,304	30' x 80'	8		N/A	\$57,862	\$66,541	6' x 12' open style	\$5,536
20' x 40'	6	2550 lbs	\$20,517	3750 lbs	\$ 23,712	40' x 60'	10		N/A	\$64,905	\$74,641	6' x 12' with louvers	\$6,373

GABLE ROOF STRUCTURES



Illini

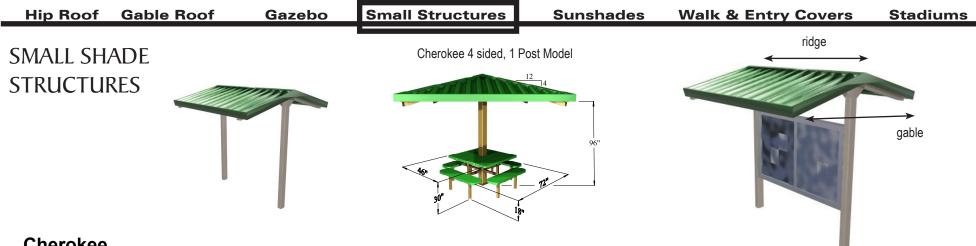
Size		Posts	Tu	bular	Unit
	6' x 20'	6	600	lbs	\$8,917
1	0' x 16'	4	800	lbs	\$8,061
1	0' x 20'	6	1120	lbs	\$9,508
1	0' x 40'	10	1950	lbs	\$14,164
1:	2' x 12'	4	690	lbs	\$7,530
1:	2' x 16'	4	950	lbs	\$7,809
1:	2' x 24'	6	1280	lbs	\$9,838
1:	2' x 40'	10	2100	lbs	\$17,021
1:	2' x 50'	12	2700	lbs	\$20,458
1:	2' x 65'	14	3600	lbs	\$26,595
10	6' x 16'	4	950	lbs	\$8,451
10	6' x 24'	6	1390	lbs	\$10,819
1	6' x 30'	8	1680	lbs	\$14,029
1	6' x 40'	10	2300	lbs	\$19,473
2	0' x 20'	6	1500	lbs	\$12,858
2	0' x 30'	8	2000	lbs	\$16,406
2	0' x 40'	10	3100	lbs	\$21,874
24	4' x 24'	6	2300	lbs	\$15,165
24	4' x 30'	8	2550	lbs	\$19,120
24	4' x 40'	10	3800	lbs	\$25,835
3	0' x 40'	10	5900	lbs	\$31,131
3	0' x 60'	14	7500	lbs	\$52,453
4	0' x 40'	10	8000	lbs	\$40,773
4	0' x 60'	14	8500	lbs	\$57,289
5	0' x 60'	14	12900	lbs	\$64,674
5	0' x 70'	16	14000	lbs	\$75,461
5	0' x 84'	18	15750	lbs	\$82,545



Meramec

Size		Posts	C-Channel	Meramec	Tubula	r Me	eramec
	20' x 20'	4	950 lbs	\$8,036	1500 lbs	\$	10,297
	20' x 24'	6	1200 lbs	\$11,530	1800 lbs	\$	13,012
	20' x 30'	6	1400 lbs	\$12,083	2100 lbs	\$	13,895
	20' x 42'	8*	2400 lbs	\$16,448	3000 lbs	\$	18,670
	20' x 54'	10	2600 lbs	\$21,043	3800 lbs	\$	24,432
	22' x 20'	4	1020 lbs	\$8,562	1600 lbs	\$	10,816
	22' x 24'	6	1250 lbs	\$12,178	1900 lbs	\$	13,601
	22' x 30'	6	1350 lbs	\$13,146	2100 lbs	\$	15,207
	22' x 42'	8*	2500 lbs	\$17,694	3050 lbs	\$	19,999
	22' x 54'	10	2700 lbs	\$21,868	4000 lbs	\$	26,155
	30' x 42'	8*		na	4400 lbs	\$	25,132
	30' x 54'	10		na	5700 lbs	\$	30,545
	41' x 42'	8*		na	6100 lbs	\$	35,558
	41' x 54'	10		na	8000 lbs	\$	48,490
		* 01	ff center splice	in roof pane	els.		
	For	a center s	splice, add for	one more po	ost / rafter s	et	

Colonial	All recycled aluminum gable roof shelter				
Size	Weight				
12' x 20'	850 lbs	\$9,550			
22' x 20'	1100 lbs	\$10,697			
22' x 24'	1220 lbs	\$11,695			
22' x 40'	2200 lbs	\$20,448			



Cherokee

Gable x Ridge	Style	Two post model
8' x 8'	Gable	330 lbs \$ 3,865
8' x 10'	Gable	350 lbs \$ 4,158
12' x 10'	Gable	390 lbs \$ 4,735
12' x 12'	Gable	450 lbs \$ 4,904
12' x 12'	Hip	1000 lbs \$ 9,849

Add on for Anodized Alum Bench

	-	
Single 6' w/back	\$	651
Double 6' w/back	\$	1,303
Table & Bench 6' wide	\$	1,561

Posts must be set 6' apart to use table or bench options Inground Mount Standard

Add \$95 per post for surface mount

Cherokee 4 Sided 1 Post Model

Surface Mount Posts	Anodized
Table & Benches incl.	Aluminum
8' x 8' Hlp	\$11,736
12' x 12' Hip	\$12,612

Apache 6 Sided 1 Post Model

Size	posts	
12'	1	\$ 11,373
16'	1	\$ 12,111
20'	1	\$ 13,054



Enclosed Bulletin Boards

Height	Single Sided	Double Sided	Doors	Weight
x Width 36" x 48"	\$1,132	\$1,674	2	120 lbs
36" x 60"	\$1,276	\$1,926	2	130 lbs
36" x 72"	\$1,414	\$2,167	2	150 lbs
48" x 36"	\$1,095	\$1,609	1	115 lbs
48" x 60"	\$1,599	\$2,490	2	135 lbs
48" x 72"	\$1,723	\$2,708	3	210 lbs

Satin anodized finish, add 20% for bronze anodized Cork background, thick rubber seal, vented and weatherized

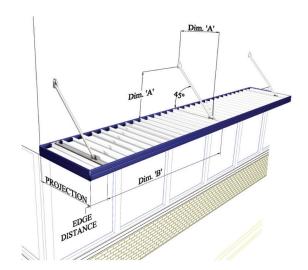
Algonquin

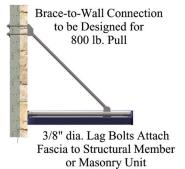
Size	Posts	Weight	
10' x 10'	4	175 lbs	\$1,730
10' x 16'	6	215 lbs	\$2,423
10' x 20'	6	245 lbs	\$2,783
12' x 12'	4	220 lbs	\$2,265
12' x 16'	6	260 lbs	\$2,744
12' x 20'	6	300 lbs	\$3,414
12' x 24'	8	330 lbs	\$4,062

Posts are included in price

Inground mount is standard

Add \$ 176 per post for surface mount brackets





Imperial Marquee

- I) Overhead Braces Attached Canopy
- 2) Posts to Ground Attached Canopy
- 3) Posts to Ground Freestanding Walkway

LENGTH ALONG	Imperial Cover - 10" Vpanel - Add for Supports 22# load and 100 mph winds - Call for other load options PROJECTION FROM WALL										
Building	4'	5'	6'	7'	8'	9'	10'				
60 IN	\$445	\$507	\$569	\$631	\$693	\$755	\$817				
120 IN	731	820	909	998	1,087	1,176	1,265				
180 IN	1,018	1,133	1,249	1,365	1,480	1,596	1,712				
240 IN	1,304	1,446	1,589	1,731	1,874	2,016	2,159				
300 IN	1,590	1,759	1,929	2,098	2,267	2,437	2,606				
	S	SUPPORT OPTION: OVERHEAD BRACE - PRICE PER BRACE									
	\$154	\$154 \$175 \$196 \$217 \$238 \$259 \$280									

LENGTH ALONG	Imperial Cover - 8" panel - Add for Supports 22# load and 100 mph winds - Call for other load options PROJECTION FROM WALL										
Building	4'	5'	6'	7'	8'	9'	10'				
64 IN	\$506	\$580	\$654	\$728	\$802	\$876	\$950				
128 IN	853	965	1,078	1,191	1,304	1,417	1,530				
192 IN	1,199	1,351	1,503	1,655	1,807	1,958	2,110				
240 IN	1,546	1,737	1,927	2,118	2,309	2,500	2,690				
	<u>S</u>	SUPPORT OPTION: OVERHEAD BRACE - PRICE PER BRACE									
	\$154	\$154 \$175 \$196 \$217 \$238 \$259 \$280									

Gazebo Smal

Small Structures

Sunshades

Walk & Entry Covers Stadiums

GAZEBOS - 6 SIDED APACHE





Roof Options:

Add 5% for 8" flat panel in place of standard 24" W panel.
 Contact factory for quote on current wood pricing.
 Call for quote on 18" standing seam roof panel option

Finish:

I) Add 5% for premium finish, a zinc powder primer applied prior to final powder coat finish.

Ара	ache							Apac	he with C	Cupola						
					6/12 Pitch	Choose Style					Add Po	er Bay	Add Per Bay		Bench	
		Tu	bula	r	Roof Line	Cupola Open Louvered Cupola w/Decor Rail				12" To	p Rail	42" Bott	om Rail	Alum Anod		
Size	posts	Stand	lard I	Unit	Add 15%	Size	Cupola	Cupola	Standard	Classic	Circle	Standard	Classic	Standard	Classic	No back
16'	6	1910 lbs	\$	11,882	\$1,782	4'	\$14,279	\$14,520	\$14,632	\$14,703	\$14,997	\$415	\$499	\$793	\$958	\$578
20'	6	2140 lbs	\$	12,807	\$1,921	4'	\$15,204	\$15,445	\$15,557	\$15,628	\$15,922	\$474	\$570	\$888	\$1,077	\$600
24'	6	2410 lbs	\$	16,548	\$2,482	4'	\$18,945	\$19,186	\$19,298	\$19,369	\$19,663	\$592	\$713	\$1,078	\$1,314	\$643
28'	6	3380 lbs	\$	21,006	\$3,151	4'	\$23,403	\$23,644	\$23,756	\$23,827	\$24,121	\$711	\$855	\$1,269	\$1,552	\$686
32'	6	4350 lbs	\$	23,861	\$3,579	4'	\$26,258	\$26,499	\$26,611	\$26,682	\$26,976	\$742	\$891	\$1,317	\$1,612	\$696
36'	6	5320 lbs	\$	26,377	\$3,957	4'	\$28,774	\$29,015	\$29,127	\$29,198	\$29,492	\$889	\$1,069	\$1,555	\$1,909	
44'	6	6320 lbs	\$	36,105	\$5,416	4'	\$38,502	\$38,743	\$38,855	\$38,926	\$39,220	\$889	\$1,069	\$1,680	\$2,034	

Apache Double Tier						Ара	ache, Do	uble Tier	with Cu	oola					
	Double 6/12 Pitch			6/12 Pitch	Cupola Choose Style					Add Per Bay		Add Per Bay		Bench	
		Tier Unit	t	Roof Line		Open	Louvered		ola w/Decor	-	12" To		42" Bott		Alum Anod
Size	posts			Add 15%	DT Unit	Cupola	Cupola	Standard	Classic	Circle	Standard	Classic	Standard	Classic	No back
16'	6	\$	17,589	\$2,638	2'	\$19,986	na	na	na	na	\$415	\$499	\$793	\$958	\$578
20'	6	\$	22,012	\$3,302	2'	\$24,409	na	na	na	na	\$474	\$570	\$888	\$1,077	\$600
24'	6	\$	27,595	\$4,139	2'	\$29,992	na	na	na	na	\$592	\$713	\$1,078	\$1,314	\$643
28'	6	\$	33,893	\$5,084	4'	\$36,290	\$36,531	\$36,643	\$36,714	\$37,008	\$711	\$855	\$1,269	\$1,552	\$686
32'	6	\$	38,590	\$5,789	4'	\$40,987	\$41,228	\$41,340	\$41,411	\$41,705	\$742	\$891	\$1,317	\$1,612	\$696
36'	6	\$	42,946	\$6,442	4'	\$45,343	\$45,584	\$45,696	\$45,767	\$46,061	\$889	\$1,069	\$1,555	\$1,909	
44'	6	\$	52,675	\$7,901	4'	\$55,072	\$55,313	\$55,425	\$55,496	\$55,790	\$889	\$1,069	\$1,680	\$2,034	

GAZEBOS - 8 SIDED AZTEC





Roof Options: I) Add 5% for 8" flat panel in place of standard 24" W panel. 2) Contact factory for quote on current wood pricing. 3) Call for quote on 18" standing seam roof panel option

Finish:

I) Add 5% for premium finish, a zinc powder primer applied prior to final powder coat finish.

Aztec

double tier with railing and louvered cupola

Az	tec					Aztec with Cupola										
					6/12 Pitch	Choose Style				Add Pe	er Bay	Add Per Bay		Bench		
		Tu	bula	ır	Roof Line	Cupola Open Louvered Cupola w/Decor Rail				12" To	p Rail	42" Bottom Rail		Alum Anod		
Size	posts	Stand	dard I	Unit	Add 15%	Size	Cupola	Cupola	Standard	Classic	Circle	Standard	Classic	Standard	Classic	No back
16'	8	1700 lbs	\$	14,950	\$2,243	4'	\$17,347	\$17,588	\$17,700	\$17,771	\$18,065	\$326	\$392	\$649	\$780	\$418
20'	8	1900 lbs	\$	16,233	\$2,435	4'	\$18,630	\$18,871	\$18,983	\$19,054	\$19,348	\$355	\$428	\$697	\$839	\$429
24'	8	2800 lbs	\$	17,784	\$2,668	4'	\$20,181	\$20,422	\$20,534	\$20,605	\$20,899	\$474	\$570	\$888	\$1,077	\$600
28'	8	3100 lbs	\$	26,043	\$3,906	4'	\$28,440	\$28,681	\$28,793	\$28,864	\$29,158	\$534	\$642	\$984	\$1,195	\$621
36'	8	6300 lbs	\$	31,251	\$4,688	4'	\$33,648	\$33,889	\$34,001	\$34,072	\$34,366	\$682	\$820	\$1,222	\$1,493	\$675
44'	8	7000 lbs	\$	49,075	\$7,361	4'	\$51,472	\$51,713	\$51,825	\$51,896	\$52,190	\$860	\$1,034	\$1,507	\$1,849	
54'	8	9000 lbs	\$	61,094	\$9,164	4'	\$63,491	\$63,732	\$63,844	\$63,915	\$64,209	\$948	\$1,140	\$1,775	\$2,153	

Aztec Double Tier

Aztec, Double Tier with Cupola

		Double Tier Unit		6/12 Pitch Roof Line		Open	C	hoose Sty Cup	'le ola w/Decor	Rail	Add Pe 12" To		Add Pe 42" Bott	,	Bench Alum Anod
Size	posts			Add 15%	DT Unit	Cupola	Cupola	Standard	Classic	Circle	Standard	Classic	Standard	Classic	No back
16'	8	\$	20,771	\$3,116	2'	\$23,168	na	na	na	na	\$326	\$392	\$649	\$780	\$418
20'	8	\$	25,623	\$3,843	2'	\$28,020	na	na	na	na	\$355	\$428	\$697	\$839	\$429
24'	8	\$	29,047	\$4,357	2'	\$31,444	na	na	na	na	\$474	\$570	\$888	\$1,077	\$600
28'	8	\$	39,192	\$5,879	4'	\$41,589	\$41,830	\$41,942	\$42,013	\$42,307	\$534	\$642	\$984	\$1,195	\$621
36'	8	\$	46,273	\$6,941	4'	\$48,670	\$48,911	\$49,023	\$49,094	\$49,388	\$682	\$820	\$1,222	\$1,493	\$675
44'	8	\$	65,969	\$9,895	4'	\$68,366	\$68,607	\$68,719	\$68,790	\$69,084	\$860	\$1,034	\$1,507	\$1,849	
54'	8	\$	81,507	\$12,226	4'	\$83,904	\$84,145	\$84,257	\$84,328	\$84,622	\$948	\$1,140	\$1,775	\$2,153	

Hip Roof Gable Roof Gazebo Small Structures Sunshades Walk & Entry Covers Stadiums

Drawings available for your design. Call with size for a custom quote.

Column options - Not included in below prices.

- Add 2x6 side planks, woodgrain embossed
- Round fluted columns, aluminum
- Square fluted columns, aluminum
- Fiberglass columns

End cut options:

1) standard

مققققققققققققققققققققق

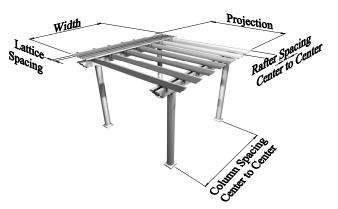
2) deluxe 3) scallop

-

SUNSHADE STRUCTURES

Arbors, smooth finish

Size	Round Alum Lattice/Steel Structure									
10' x 20'	Single Arm	480 lbs	\$	9,696						
10' x 40'	Single Arm	1250 lbs	\$	18,825						
20' x 20'	Double Arm	960 lbs	\$	14,586						
20' x 30'	Double Arm	1440 lbs	\$	21,053						



Pergolas Freestand - Woodgrain Embossed Aluminum

WIth 3"sq post, 10' must be buried 2', Standard ends. Add 5% for Scallop or Deluxe Ends

	Projection (Rafter Dimension)									
	8'		10'		12'		14'			
Header Style	Double		Double		Double		Double		Substitute	
Load	30#	р	30#	р	30#	р	20#	р	8' Posts &	
Rafter	2x6 .032	0 S	2x6 .032	0 S	2x6 .032	0 S	2x6 .032	0 S	Heavy Duty	
Rafter Centers	24	t	24	t	24	t	24	t	Mounting	
Max between hdrs	8'	s	10'	s	10' 3"	s	12' 6"	s	Brackets	
Width inches (Header Dimen	sion)									
96	1,632	4	1,778	4	1,910	4	2,040	4	641	
120	1,873	4	2,052	4	2,215	4	2,376	4	641	
144	2,114	4	2,327	4	2,520	4	2,713	4	641	
168	2,354	4	2,601	4	2,825	4	3,049	4	641	
192	3,153	6	3,435	6	3,689	6	3,943	6	982	
216	3,394	6	3,709	6	3,994	6	4,279	6	982	
240	3,635	6	3,984	6	4,300	6	4,615	6	982	
264	3,876	6	4,259	6	4,605	6	4,951	6	982	
288	4,116	6	4,533	6	4,910	6	5,287	6	982	

Shade Sail Tension Roof on Steel Frame

Frame Design	Size	posts	
Navajo, 4 sided	12' x 12'	4	\$ 7,160
with shade sail	16' x 16'	4	\$ 8,612
roof	20' x 20'	4	\$ 10,852
	24' x 24'	4	\$ 13,104
	30' x 30'	4	\$ 20,091
	40' x 40'	8	\$ 34,698
Navajo, Retangular	8' x 14'	4	\$ 7,196
with shade sail	12' x 16'	4	\$ 8,194
roof	12' x 24'	4	\$ 10,566
	16' x 20'	4	\$ 10,451
	16' x 32'	6	\$ 12,139
	18' x 20'	4	\$ 10,910
	18' x 44'	6	\$ 20,527
	20' x 30'	6	\$ 13,728
	20' x 40'	6	\$ 17,784
Apache, 6 sided	16'	6	\$ 8,912
with shade sail	20'	6	\$ 9,605
roof	24'	6	\$ 12,411
	28'	6	\$ 15,755
	32'	6	\$ 17,896
	36'	6	\$ 19,783
	44'	6	\$ 27,079
Apache, 1 Post	12'	1	\$ 8,530
with shade sail	16'	1	\$ 9,083
roof	20'	1	\$ 9,791
Aztec, 8 sided	16'	8	\$ 11,213
with shade sail	20'	8	\$ 12,175
roof	24'	8	\$ 13,338
	28'	8	\$ 19,532
	36'	8	\$ 23,438
	44'	8	\$ 36,806
	54'	8	\$ 45,821

Shawnee	7' x 16' x 8'	Mid Post	\$ 4,004
with shade sail	7' x 24' x 8'	Mid Post	\$ 5,513
roof	7' x 32' x 8'	Mid Post	\$ 7,022
	7' x 16' x 8'	Full Cantilever	\$ 4,325
	7' x 24' x 8'	Full Cantilever	\$ 5,953
	7' x 32' x 8'	Full Cantilever	\$ 7,599
	11' 6" x 18' x 12'	Full Cantilever	\$ 8,223
	11' 6" x 24 x 12'	Full Cantilever	\$ 10,964
	13' x 50' x 12'	Full Cantilever	\$ 23,396
	13' x 60 x 12'	Full Cantilever	\$ 28,075
	18' x 40' x 13'	Full Cantilever	\$ 36,032
	18' x 65' x 13'	Full Cantilever	\$ 57,651
Cherokee	8' x 8'	Gable, 2 post	\$ 2,899
with shade sail	8' x 10'	Gable, 2 post	\$ 3,119
roof	12' x 10'	Gable, 2 post	\$ 3,551
	12' x 12'	Gable, 2 post	\$ 3,678
	12' x 12'	Hip - 2 post	\$ 7,387
Round Post	12' x 12'	Posts 2@ 8', 2@14'	\$ 3,900
Hypar Style	16' x 16'	Posts 2@ 8', 2@14'	\$ 4,500
	20' x 20'	Posts 2@ 8', 2@14'	\$ 5,100

Hip Roof Fabric Shade Shelter

Size	posts	
10' x 10'	4	\$2,679
12' x 12'	4	\$2,821
16' x 16'	4	\$3,303
20' x 20'	4	\$3,679

Small Structures

Walk & Entry Covers

Stadiums

Designed to: 20# Loads 100 mph Winds Call for Custom Quote

Call with your specific size for a custom quote



Algonquin

Size	Posts	Weight	
10' x 10'	4	175 lbs	\$1,730
10' x 16'	6	215 lbs	\$2,423
10' x 20'	6	245 lbs	\$2,783
12' x 12'	4	220 lbs	\$2,265
12' x 16'	6	260 lbs	\$2,744
12' x 20'	6	300 lbs	\$3,414
12' x 24'	8	330 lbs	\$4,062

Posts are included in price

Inground mount is standard

Add \$ 176 per post for surface mount brackets

WALKWAY & ENTRYWAY COVERS



Illini			
Size	Posts	Tubula	ar Unit
6' x 20'	6	600 lbs	\$8,917
10' x 16'	4	800 lbs	\$8,061
10' x 20'	6	1120 lbs	\$9,508
10' x 40'	10	1950 lbs	\$14,164
12' x 12'	4	690 lbs	\$7,530
12' x 16'	4	950 lbs	\$7,809
12' x 24'	6	1280 lbs	\$9,838
12' x 40'	10	2100 lbs	\$17,021
12' x 50'	12	2700 lbs	\$20,458
12' x 65'	14	3600 lbs	\$26,595
16' x 16'	4	950 lbs	\$8,451
16' x 24'	6	1390 lbs	\$10,819
16' x 30'	8	1680 lbs	\$14,029
16' x 40'	10	2300 lbs	\$19,473
20' x 20'	6	1500 lbs	\$12,858
20' x 30'	8	2000 lbs	\$16,406
20' x 40'	10	3100 lbs	\$21,874
24' x 24'	6	2300 lbs	\$15,165
24' x 30'	8	2550 lbs	\$19,120
24' x 40'	10	3800 lbs	\$25,835
30' x 40'	10	5900 lbs	\$31,131
30' x 60'	14	7500 lbs	\$52,453
40' x 40'	10	8000 lbs	\$40,773
40' x 60'	14	8500 lbs	\$57,289
50' x 60'	14	12900 lbs	\$64,674
50' x 70'	16	14000 lbs	\$75,461
50' x 84'	18	15750 lbs	\$82,545

Commercial Aluminum Downspout Kits

Round 3", rollformed aluminum 10' with elbows & outlet	\$264
Round 3", extruded aluminum .065, 10' with elbows & outl	\$463

Stadiums

STADIUM STRUCTURES



Shawnee

Depth x Wth x Post Ht Style 7' x 16' x 8' 500 lbs Mid Post \$5,338 7' x 24' x 8' 750 lbs Mid Post \$7,350 7' x 32' x 8' 1000 lbs Mid Post \$9,362 7' x 16' x 8' 500 lbs Full Cantilever \$5,767 7' x 24' x 8' 750 lbs Full Cantilever \$5,767 7' x 24' x 8' 750 lbs Full Cantilever \$10,132 7' x 32' x 8' 1100 lbs Full Cantilever \$10,964 11' 6'' x 18' x 12' 850 lbs Full Cantilever \$10,964 11' 6'' x 24 x 12' 1200 lbs Full Cantilever \$31,194 13' x 50' x 12' 5200 lbs Full Cantilever \$31,194 13' x 60 x 12' 6000 lbs Full Cantilever \$37,433 18' x 40' x 13' 5800 lbs Full Cantilever \$48,042 18' x 65' x 13' 10000 lbs Full Cantilever \$76,868		1		
7' x 24' x 8' 750 lbs Mid Post \$7,350 7' x 32' x 8' 1000 lbs Mid Post \$9,362 7' x 16' x 8' 500 lbs Full Cantilever \$5,767 7' x 24' x 8' 750 lbs Full Cantilever \$7,937 7' x 32' x 8' 1100 lbs Full Cantilever \$10,132 11' 6" x 18' x 12' 850 lbs Full Cantilever \$10,964 11' 6" x 24 x 12' 1200 lbs Full Cantilever \$14,618 13' x 50' x 12' 5200 lbs Full Cantilever \$31,194 13' x 60 x 12' 6000 lbs Full Cantilever \$37,433 18' x 40' x 13' 5800 lbs Full Cantilever \$48,042	Depth x Wth x Post	Ht	Style	
7' x 32' x 8' 1000 lbs Mid Post \$9,362 7' x 16' x 8' 500 lbs Full Cantilever \$5,767 7' x 24' x 8' 750 lbs Full Cantilever \$7,937 7' x 32' x 8' 1100 lbs Full Cantilever \$10,132 11' 6" x 18' x 12' 850 lbs Full Cantilever \$10,964 11' 6" x 24 x 12' 1200 lbs Full Cantilever \$14,618 13' x 50' x 12' 5200 lbs Full Cantilever \$31,194 13' x 60 x 12' 6000 lbs Full Cantilever \$37,433 18' x 40' x 13' 5800 lbs Full Cantilever \$48,042	7' x 16' x 8'	500 lbs	Mid Post	\$5,338
7' x 16' x 8' 500 lbs Full Cantilever \$5,767 7' x 24' x 8' 750 lbs Full Cantilever \$7,937 7' x 32' x 8' 1100 lbs Full Cantilever \$10,132 11' 6" x 18' x 12' 850 lbs Full Cantilever \$10,964 11' 6" x 24 x 12' 1200 lbs Full Cantilever \$14,618 13' x 50' x 12' 5200 lbs Full Cantilever \$31,194 13' x 60 x 12' 6000 lbs Full Cantilever \$37,433 18' x 40' x 13' 5800 lbs Full Cantilever \$48,042	7' x 24' x 8'	750 lbs	Mid Post	\$7,350
7' x 24' x 8' 750 lbs Full Cantilever \$7,937 7' x 32' x 8' 1100 lbs Full Cantilever \$10,132 11' 6" x 18' x 12' 850 lbs Full Cantilever \$10,964 11' 6" x 24 x 12' 1200 lbs Full Cantilever \$14,618 13' x 50' x 12' 5200 lbs Full Cantilever \$31,194 13' x 60 x 12' 6000 lbs Full Cantilever \$37,433 18' x 40' x 13' 5800 lbs Full Cantilever \$48,042	7' x 32' x 8'	1000 lbs	Mid Post	\$9,362
7' x 32' x 8' 1100 lbs Full Cantilever \$10,132 11' 6" x 18' x 12' 850 lbs Full Cantilever \$10,964 11' 6" x 24 x 12' 1200 lbs Full Cantilever \$14,618 13' x 50' x 12' 5200 lbs Full Cantilever \$31,194 13' x 60 x 12' 6000 lbs Full Cantilever \$37,433 18' x 40' x 13' 5800 lbs Full Cantilever \$48,042	7' x 16' x 8'	500 lbs	Full Cantilever	\$5,767
11' 6" x 18' x 12'850 lbsFull Cantilever\$10,96411' 6" x 24 x 12'1200 lbsFull Cantilever\$14,61813' x 50' x 12'5200 lbsFull Cantilever\$31,19413' x 60 x 12'6000 lbsFull Cantilever\$37,43318' x 40' x 13'5800 lbsFull Cantilever\$48,042	7' x 24' x 8'	750 lbs	Full Cantilever	\$7,937
11' 6" x 24 x 12' 1200 lbs Full Cantilever \$14,618 13' x 50' x 12' 5200 lbs Full Cantilever \$31,194 13' x 60 x 12' 6000 lbs Full Cantilever \$37,433 18' x 40' x 13' 5800 lbs Full Cantilever \$48,042	7' x 32' x 8'	1100 lbs	Full Cantilever	\$10,132
13' x 50' x 12' 5200 lbs Full Cantilever \$31,194 13' x 60 x 12' 6000 lbs Full Cantilever \$37,433 18' x 40' x 13' 5800 lbs Full Cantilever \$48,042	11' 6" x 18' x 12'	850 lbs	Full Cantilever	\$10,964
13' x 60 x 12' 6000 lbs Full Cantilever \$37,433 18' x 40' x 13' 5800 lbs Full Cantilever \$48,042	11' 6" x 24 x 12'	1200 lbs	Full Cantilever	\$14,618
18' x 40' x 13' 5800 lbs Full Cantilever \$48,042	13' x 50' x 12'	5200 lbs	Full Cantilever	\$31,194
	13' x 60 x 12'	6000 lbs	Full Cantilever	\$37,433
18' x 65' x 13' 10000 lbs Full Cantilever \$76 868	18' x 40' x 13'	5800 lbs	Full Cantilever	\$48,042
	18' x 65' x 13'	10000 lbs	Full Cantilever	\$76,868

Add \$ 176 per post for surface mount brackets



Fence Post Dugout

Depth x Wth x Post Ht	Posts	Standard Post for Inground Mount
8' x 24' x 8' Fabric style	6 posts	\$4,528
8' x 24' x 8' Metal style	6 posts	\$5,168
8' x 24' rafters & fabric roof	No Posts	\$1,769
8' x 24' rafters & metal roof	No Posts	\$2,410
Privacy fabric 4' tall with eyelets, gree	n, 50 yards	\$268

Aluminum Railing

	Assembled rail					
		12" Тор		' Bottom	Bottom	
		per foot		per foot	Post	
Standard	\$	59.25	\$	95.26	\$ 129.06	
Classic	\$	71.24	\$	118.85	\$ 129.06	
Circle or Diam	\$	120.79	\$	158.36	\$ 129.06	















500 Series Super Durable Anti-Graffiti Frame Colors

	510 Black	520 Bronze	530 Clay	540 Tan	550 White			
	515 Regal Blue	525 Brown	535 Ivory	545 Terra Cotta	555 Dk Green			
200 Series Super Durable Frame Colors								
	205 Orange	220 Raven	240 Royal Blue	255 Burgundy	270 Quartz Grey	285 Red		
	210 Apple	230 Gloss Black	245 Cast Bronze	260 Cranberry	275 Slate Gray	290 Silver		
	215 Yellow	235 Navy Blue	250 PW Bronze	265 Hunter Green	280 Purple	295 Violet		
<u>Roof</u>	Panel, 24"	Structural "	<u>W" Aluminu</u>	<u>ım</u>				
	555 Dk Green	545 Terra Cotta	540 Tan	515 Regal Blue	285 Slate Gray			
	560 Anodized	550 White	520 Bronze					
<u>Roof</u>	<u>Roof Panel, 24" Structural "W" Galvalume</u>							
	555 Dk Green	540 Tan	520 Bronze					
<u>Roof</u>	<u>Roof Panel, 18" Standing Seam Galvalume</u>							
	555 Dk Green	545 Terra Cotta	540 Tan	520 Bronze	515 Regal Blue	Clear Coat		
Roof Panel, 8" Structural Flat, Aluminum								
	560 Anodized	550 White	520 Bronze	535 Ivory				
Mond	otec 370 Fi	<u>re Resist</u>						
	Cream	Sand	Charcoal	Blue				
	Terra Cotta	Black	Green					
Monotec 370 Designer (Non-FR)								
	Yellow	Candy Red	Lime Green					

Americana Building Products P.O. Box 1290 • #2 Industrial Drive Salem IL 62881

Toll Free 1-800-851-0865 Fax: 1-618-548-2890 Email: sales@americana.com Web Site americana.com

All shelters shipped complete with gutter trim, powder coated structure available in standard colors, aluminum or galvalume roof panels, bolts, nuts and self drilling screws necessary for assembly, detailed installation instructions.